

TODD & SARGENT

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CHRISTENSEN FARMS FOREST CITY, IOWA



“Can Do” Review



Feed manufacturing started December 21, 2008, at the new swine feedmill for **Christensen Farms** in Forest City, Iowa. This new mill includes 15,000 BPH corn receiving, 200 TPH soft stock receiving, 500,000 bushels corn storage, 90 TPH grinding and 140 TPH batching. Feedmill ingredient storage is 2,727 tons total capacity in 23 bins while loadout is 3,000 tons total capacity in 18 bins. Whole grain storage is four 38' diameter x 130' tall hopper-bottomed silos, giving Christensen Farms 500,000 bushels of storage.

Founded in 1974 as a small family operation, Christensen Farms is now one of the largest producers of pork in the U.S. with operations in Minnesota, Iowa, Nebraska, South Dakota, Colorado and Illinois. Christensen Farms takes pride in being a leading innovator in the industry while forging new links in the farm-to-food chain.

Superintendents Dave Randol, Robby Shell and Scott Tessum, Foremen Courtney Konstanz, Tony Tessum, James Stewart, Lyle Sondgeroth, Leadmen Juan Manuel Lopez-Perez, Steven Johnson, Tod Tessum and crews are working on this facility. Major subcontractors included WEM Automation, Parson's Electrical and Knutson Brothers.

Todd & Sargent is very proud once again to be working with the entire Christensen Farms team on this new facility.

2008 SARGENT GROUP SCHOLARSHIPS AWARDED



Lee M. Sargent
Chairman of the Board
& C.E.O.

Todd & Sargent would like to congratulate Jessica Graham, Tejay Tessum, Kevin Baumhover and Cason Clark for being selected as the winners of the Thirteenth Annual Todd & Sargent Scholarships. All scholarship applicants are children of full-time Todd & Sargent employees who are enrolled in an institution of higher education. The winners are selected in a random drawing and receive a check for \$500 to use at their discretion for their educational needs. This year there were a total of seven eligible applications. The scholarships are Todd & Sargent's way of promoting and helping children of their employees with their educational opportunities. Congratulations to all!



Jessica Graham is the daughter of Courtney Konstanz. Courtney is a Project Foreman for Todd & Sargent. Jessica is attending Iowa Central Community College in Fort Dodge, Iowa.



Tejay Tessum is the daughter of Scott Tessum. Scott is a Project Superintendent for Todd & Sargent. Tejay is attending Southwestern Community College in Creston, Iowa, majoring in Elementary Education.



Wm. H. Bokhoven
President



Kevin Baumhover is the son of Mike & Sue Baumhover. Mike is a Senior Project Engineer for Todd & Sargent. Kevin is attending Iowa State University in Ames, Iowa, majoring in Mechanical Engineering.



Cason Clark is the son of Robert & Julie Clark. Robert is a CADD Technician for Todd & Sargent. Cason is attending Iowa State University in Ames, Iowa, majoring in Computer Engineering.



Philip B. Sargent
Executive
Vice-president

2008 UNITED WAY CAMPAIGN



We are pleased to announce once again that Todd & Sargent met their 2008 United Way Campaign goal. The 2008 goal for Todd & Sargent was \$16,000.00, and thanks to all who donated, \$16,224.00 was raised.

Thanks to all who participated in this very worthwhile cause and especially to **Cindy Kennedy** who headed up the United Way 2008 Campaign!



TODD & SARGENT CELEBRATES 50th ANNIVERSARY

On May 29, 2008, a ribbon cutting ceremony was held by the Ames Chamber of Commerce in honor of Todd & Sargent celebrating 50 years of business. This was attended by many Ames dignitaries and Todd & Sargent employees. At 4:00 that afternoon Todd & Sargent hosted an Open House with around 300 people in attendance. Todd & Sargent was formed by George Todd and Warren B. Sargent on October 1, 1958.



Todd & Sargent Executives
(L - R) Paul Sondgeroth, Vice-president Operations; Art Jenison, Operations Vice-president; Phil Sargent, Executive Vice-president; Lee Sargent, Chairman of the Board & C.E.O.; Bill Bokhoven, President; Jerry Murphy, C.F.O; and Clint Steele, Vice-president Marketing.



Paul J. Sondgeroth
Vice-president
Operations



Congratulations to **Stephanie Taylor** (T&S Accounting Department) and husband Lon on the birth of their son, Clay William, born on January 1, 2009. Clay joins a sister Kylie Marie.



Lee Sargent, Dorothy Todd Harrison & Phil Sargent



Arthur L. Jenison
Operations
Vice-president



Jerry Murphy
CFO



Congratulations to **Paul Sodahl** (T&S Engineering) and Megan Brownfield who were married on June 7, 2008.

Congratulations to **Brian Rausch** (T&S Engineering) and Alex Wymore who were married on June 28, 2008.

Congratulations to **Tony Tessum** (T&S Foreman) and **Rhiannon Snider** (T&S Field Secretary) on their upcoming marriage on June 6, 2009.

Congratulations to **Nick Welter** (Design Development) and Leslie Custer on their upcoming marriage on July 17, 2009.

Best wishes to all of you!

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Ames, Iowa 50010-7716

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WHAT'S BUILDING...

Blackhawk Biofuels - Danville, Illinois



Todd & Sargent crews are working at the **Blackhawk Biofuels** facility to upgrade the existing 45 million gallon per year soy oil only biodiesel facility to a multiple feedstock capable plant. It is engineered and constructed by Todd & Sargent, acting as Renewable Energy Group's (REG) construction partner. Blackhawk Biofuels is an LLC group located in northern Illinois.

Upgrade features include free fatty acid pretreatment process, truck feedstock receiving, cold filtration process to enhance product quality, one 300,000 gallon crude fat storage tank and one 375,000 gallon finished biodiesel tank. The upgrade will also consist of complete plant automation with electrical and mechanical installation for added systems.

Superintendents Tim Lindemann and Randy Hullinger and crews are working on this project with substantial completion scheduled for March 2009.



Parrish & Heimbecker - Tisdale, Saskatchewan, Canada

Construction is underway for a new inland grain terminal at the **Parrish & Heimbecker, Ltd.**, facility in Tisdale, Saskatchewan.



The slipformed concrete elevator will have 340,000 bushels of storage in 20 bins with 9 on 12 slickcoat hoppers. Transfer and distribution system is rated at 15,000 BPH to the elevator and existing flat storage, reclaim from existing flat storage is rated at 15,000 BPH and a jump leg and distribution system is rated at 5,000 BPH for existing steel



bins. The truck receiving is rated at 15,000 BPH with 10' x 110' "dump-thru" truck scale incorporating a 6' x 55' dump grate. Truck loadout and audit recirculation spout is rated at 15,000 BPH. A two-track rail loadout will be rated at 30,000 BPH, including a shipping bulkweigher with 50 tonne upper garner, sampling system and rail car reclaim system rated at 5,000 BPH. Support systems will include facility and cleaner dust systems, PEMB for the

Receiving, Control, and MCC Building; Cleaner Building; and Rail Loadout Booth, and a 500 pound capacity manlift to access the bulkweigher area and bin deck.



Crews completed the elevator foundation on October 24, 2008, and are now retrofitting the existing storage structures' fill and reclaim systems, as well as building slipforms for a spring 2009 slip.

This project began on September 2, 2008, with substantial completion scheduled for October 2009. Superintendents Randy Durby, Scott Tessum, General Foreman Russ Shady, Foreman Dwight Teale and crews are working at this facility.

Parrish & Heimbecker is a well-established company started in 1909 that owns a diversified selection of grain elevators, flour mills and feedmills throughout Canada. Todd & Sargent is very happy to be teaming up with Parrish & Heimbecker and would like to congratulate them on 100 years of "doing business right."

Todd & Sargent crew working at the Parrish & Heimbecker facility in Tisdale, Saskatchewan.



Todd & Sargent's Mission Statement

"Todd & Sargent, Inc. is in the business to serve the engineering and construction needs of our clients to help ensure their continued growth and success."

Current Todd & Sargent Jobsite Secretaries:

*Parrish & Heimbecker
Tisdale, Saskatchewan
Nicole Keen*

*Columbia Farms
Comer, Georgia
Rhiannon Snider*

*Blackhawk Biofuels
Danville, Illinois
Brenda Turpin*

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S.I.R.E. (Southwest Iowa Renewable Energy) Council Bluffs, Iowa



T&S Anniversaries

January

Lee Sargent - 42 years
Clint Steele - 33 years
Randy Hullinger - 32 years
Gerald Luedtke - 22 years
Mike Willman - 14 years
 Salvador Ponce - 5 years
 Abel Aquino-Rodriguez - 4 years
 Armando Renteria-Garcia - 4 years
 Gabriel Zapata - 4 years
 Martin Gudino-Maqueda - 4 years
 Felix Enriquez-Osornio - 4 years
 Renato Enriquez-Ugalde - 4 years
 Saul Ugalde-Osornio - 4 years
 Paciano Garcia-Pena - 4 years
 Nick Brancale - 3 years
 Jonathon Baez - 3 years
 Chris Crum - 2 years
 Francisco Fehr - 2 years
 Rick Dorrel - 1 year
 Faustino Miranda - 1 year

February

Paul Sondgeroth - 34 years
Jeff Moyer - 11 years
Monica Titmus - 10 years
 James Beck - 4 years
 Dana Black - 3 years
 Lyle Sondgeroth - 3 years
 Nicholas Welter - 2 years

March

Art Jenison - 46 years
Cindy Kennedy- 34 years
Ed Jones- 27 years
 Dennis Matteson - 4 years
 Venancio Rojas-Ramirez - 1 year

April

Dave Randol - 36 years
Phil Sargent - 33 years
Pete Dickerson - 30 years
Dennis Taggart - 28 years
 Ernesto Sanchez-Garcia - 4 years
 Juan M. Lopez-Perez - 1 year

Grain has been received at the new **Southwest Iowa Renewable Energy LLC** ethanol plant in Council Bluffs, Iowa. This 1,000,000 bushel receiving and storage facility with DDGS storage and

handling included two 74' diameter x 150' tall corn silos and one 55' diameter x 112' tall DDGS silo. Superintendent Robby Shell, General Foreman Russ Shady, Foremen Courtney Konstanz, Dennis Matteson, Leadmen Jon George and crews worked on this project.

Milner Milling - Birmingham, Alabama



Construction of the expansion to the flourmill in Birmingham, Alabama, for **Milner Milling** has been completed. This expansion included a 5,000 CWT Line B addition. The slipformed mill is 21' wide, 54' long and 93' tall that has the capacity to produce 5,000 CWT of flour per day. Todd & Sargent installed all the Buhler milling equipment, rail receiving and rail and truck loadout, new high speed rail unloading system at 50,000 BPH, 1,000,000 bushel slipformed wheat silos with hopper bottoms and a new 36' diameter x 92' tall wheat midds silo. Todd & Sargent crews included General Foreman Bob Regan and Epifanio Gudino, Superintendent Virgil Lawmaster, Leadmen Alberto Renteria, Edgar Rojas, Ricardo Vega, David Ramirez, Jorge Ugalde and Faustino Miranda. Todd & Sargent was very proud to be working with Milner Milling once again.

Sanderson Farms - Easterly, Texas



The addition of two new soybean meal silos for **Sanderson Farms** feedmill in Easterly, Texas, has been completed. These silos are 55' diameter x 112' tall with 4,200 ton capacity each. Todd & Sargent built the original mill in 1995 with expansions in 2006, 2007 and 2008.

This facility includes rail receiving rated at

45,000 BPH which was added in 2007 and truck receiving which is rated at 8,000 BPH. The ingredient storage consists of 2,400 tons in 17 ingredient bins, 290 tons in four pellet mill surge bins, 2,900 tons in 22 bulk loadout bins and 8,000 tons of soybean storage added in 2008. The 314,000 bushel capacity of whole grain storage was originally built in 1995. An expansion of 280,000 bushels was added in 2006. One 12-ton mixer and one 20-bin micro ingredient system make up the 200 TPH capacity batching system. In 2007, pelleting was upgraded to two pellet lines, each providing 90 TPH, with dual conditioners, horizontal coolers, crumbler and Cooler Aspiration System.

Superintendent Darrel Bobzien, General Foreman Dale Mittlieder, Foreman James Beck, Leadmen Monica Titmus, Nicolas Castorena, Maria Renteria and crews worked on this expansion.



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Columbia Farms - Comer, Georgia



Construction of the new **Columbia Farms** feedmill in Comer, Georgia, is progressing on schedule. The mill and silo slips were completed in October. Currently crews are working on preparing the workfloor and bindeck to be poured, assembling the top structural for erection, and installing mill and loadout hoppers. Crews from Electric Systems Inc. are pulling wire to the electric room and installing MCC equipment. Columbia Farms is a subsidiary of House of Raeford who is a fully-integrated poultry producer located in Wallace, North Carolina.

Features of this facility include 45,000 BPH rail receiving with bulk scale and 400 TPH truck receiving. Ingredient storage consists of 23 ingredient bins at 3,636 tons and four pellet mill surge bins at 640 tons. Bulk loadout storage includes 16 bins at 3,126 tons. Whole grain storage will have a capacity of 700,000 bushels. A 160 TPH Batching System will have one 8-ton "twin-ribbon" mixer and one 20-bin micro ingredient system. The 120 TPH Pelleting includes two lines each providing 60 TPH. The pellet mills include a 500 HP motor, counterflow cooler and crumbler. This facility will have complete plant automation included with all electrical installation and a "Fat-in-the-Headhouse" Liquid Application System included with all mechanical installation. To complete the structures, we have precast warehouse, boiler and receiving buildings.

Todd & Sargent Superintendents Darrel Bobzien, Dennis Taggart, General Foremen Dale Mittlieder, Epifanio Gudino, Bill Schoba, Foremen Rosendo Ponce-Lopez, Gonzalo Santiago-Gomez, James Beck, Rick Dorrel, Leadmen Monica Titmus, Alberto Renteria-Garcia, Celso Renteria-Rodriguez, Edgar Rojas-Santiago, Ricardo Vega-Alcaraz, Eliseo Gudino-Maqueda, David Ramirez, Maria Renteria-Garcia, Faustino Miranda, Jose Rojas-Tellez, Dana Black and crews are working on this project.



Substantial completion for this poultry feedmill is scheduled for August 2009.



Clint D. Steele
Vice-president
Marketing

2009 Trade Shows

Please stop by and visit with us at the following trade shows where Todd & Sargent will be exhibiting.

January 28-30, 2009
International Poultry Expo
Booth #3774
Atlanta, Georgia

February 28 - March 3, 2009
GEAPS Exchange 2009
(*Grain Elevator & Processing Society*)
Booth #730
St. Louis, Missouri

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