

Sanderson Farms Kinston, North Carolina



“Can Do” Review



Sanderson Farms of Laurel, Mississippi, has awarded Todd & Sargent the contract for their new poultry feedmill to be built in Kinston, North Carolina. The mill will manufacture 10,000 tons of feed per week when completed in 2010 with expansion features to 20,000 tons per week.

Features at the Kinston mill include:

- The grain storage will be 538,000 bushels.
- Rail receiving system rated at 45,000 BPH.
- Truck receiving system rated at 22,500 BPH.
- The warehouse and receiving enclosures are pre-engineered metal building systems.
- The grinding system design includes two separate systems: A 100 TPH Fine Grinding System with a dedicated baghouse and transfer bucket elevator. The second grinding system is a 50 TPH Coarse Grinding System with a dedicated baghouse and bucket elevator.
- The batching system is rated at 216 tons per hour.
- The pelleting system incorporates one CPM 9042-12 pelletmill rated at 80-85 TPH, with dual 30LT16 stacked conditioners. A second pelleting system (CPM 9042-12) is planned for the future.
- Double Loadout Bays - Loadout Bay #1 incorporates 12 bins, Loadout Bay #2 incorporates 10 bins.

This will be the fifth feedmill that Todd & Sargent has built for Sanderson Farms. Other facilities are in McComb, MS; Adel, GA; Collins, MS and Easterly, TX.



Lee M. Sargent
Chairman of the Board
& C.E.O.

**Todd & Sargent's
Mission Statement**

"Todd & Sargent, Inc. is in business to serve the engineering and construction needs of our clients to help ensure their continued growth and success."



Wm. H. Bokhoven
President

WHAT'S BUILDING...

**Parrish & Heimbecker
Tisdale, Saskatchewan, Canada**



The new **Parrish & Heimbecker** inland grain terminal in Tisdale, Saskatchewan, is now receiving grain. Commissioning of all receiving, transfer and loadout equipment has been completed.

This 340,000 bushel workhouse is located along both CN and CP railways for flexible shipping of shuttle trains. It includes 15,000 BPH truck receiving and shipping, 30,000 BPH rail shipping to both rail lines, a common facility dust handling system and cleaner building with cleaning equipment rated at 4,000 BPH. The facility also utilizes approximately 900,000 bushels of existing flat and steel storage bins retrofitted by Todd & Sargent crews with improved fill and reclaim systems.



Todd & Sargent General Foreman Russ Shady, Leadmen Jason Samletki and Lee Ruiter and crews are finalizing installation of cleaner equipment and the associated tie-ins from the workhouse for material and dust handling equipment.

Parrish & Heimbecker has been in business over 100 years. In addition to being an elevator company, the firm has flour mills and feedmills throughout Canada. Todd & Sargent is very proud to be working with the entire Parrish & Heimbecker team.

Sanderson Farms - Kinston, North Carolina



Construction at the new **Sanderson Farms** 10,000 ton per week feedmill is progressing in Kinston, North Carolina.

Construction began in August with site grading and building an incoming road. Superintendents Scott Tessum and Tim Lindemann; Foremen James Beck and James Stewart; Leadmen Faustino Miranda, Jose Rojas-Tellez, Francisco Fehr, Steve Johnson, Glenn Houston and Jackie Houston and crews installed the piling, finished

the below-grade boot pit, poured the main slab and built slipforms for the mill tower. The mill tower was slipped the week of December 14, 2009. Substantial completion on this project is scheduled for October 2010.

Sanderson Farms is one of the nation's top 100 leading food corporations. Their plants in Mississippi, Louisiana, Texas and Georgia process over 8.125 million chickens per week. Combined



with six feed mills and seven hatcheries, they continue to meet the growing demand for their products. Sanderson Farms is very excited about this new facility coming on-line in Kinston, North Carolina, further increasing their production.



Philip B. Sargent
Executive
Vice-president

T&S ANNIVERSARIES

September

Cathy Simmons – 16 years
Alex Kerrigan – 7 years
Pete Clausen – 5 years
Tony Tessum – 5 years
Tim Lindemann – 5 years
Bill Schoba – 4 years
Emmanuel Cardona - 2 years

October

Robert Clark – 21 years
Jeff Starnes – 15 years
Jerry Murphy – 9 years
Diego Avitia – 3 years
Jorge Ugalde-Uribe -3 years
Demetrio Cerezo – 2 years
Rene Ramirez – 2 years

November

Cora Sondgeroth – 4 years
Jose Rojas-Telez – 4 years

December

Michelle Sime – 20 years
Bryan Coussens – 13 years

January

Lee Sargent – 43 years
Clint Steele – 34 years
Randy Hullinger – 33 years
Gerald Luedtke – 23 years
Mike Willman - 15 years
Jonathan Baez- 4 years
Chris Crum – 3 years
Francisco Fehr – 3 years
Faustino Miranda – 3 years
Rick Dorrel – 2 years

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Paul J. Sondgeroth
Vice-president
Operations

Iams Company - Aurora, Nebraska

Todd & Sargent is very pleased to be working again for the **Iams Company – Proctor & Gamble Pet Care** in Aurora, Nebraska. Todd & Sargent is constructing three separate projects at the Aurora facility. These include Grain Grinding Air System and Transfer modifications, a Micro Ingredient System upgrade and MCC Building addition.



Significant work on the Hammermill project has been completed with only building enclosure work remaining. Pile foundations have been completed for the Micro Bin Upgrade and structural steel erection has begun. The MCC Building work is nearly complete. Project staffing includes Superintendents Randy Hullinger and Dennis Taggart; General Foreman Dale Mittlieder; Foreman Tony Tessum and Bill Schoba and Secretary Rhiannon Tessum.



The MCC Building work is nearly complete. Project staffing includes Superintendents Randy Hullinger and Dennis Taggart; General Foreman Dale Mittlieder; Foreman Tony Tessum and Bill Schoba and Secretary Rhiannon Tessum.

(Anniversaries continued)

February

- Paul Sondgeroth – 35 years**
- Jeff Moyer – 12 years**
- Monica Titmus – 11 years**
- James Beck – 5 years
- Dana Black – 4 years
- Lyle Sondgeroth – 4 years
- Nicholas Welter – 3 years
- Roberto Blanco – 1 year

March

- Cindy Kennedy – 35 years**
- Ed Jones – 28 years**
- Robin Selhorst – 1 year
- Cindy Peter – 1 year
- Ricardo Enriquez – 1 year

April

- Dave Randol – 37 years**
- Phil Sargent – 34 years**
- Dennis Taggart – 29 yrs**
- Juan Lopez-Perez – 2 years
- Paul Edes – 1 year
- Michaelle McIlroy – 1 year
- Sam Ramos Sr. – 1 year
- Billy Joe Henry – 1 year

Horizon Milling - Ogden, Utah



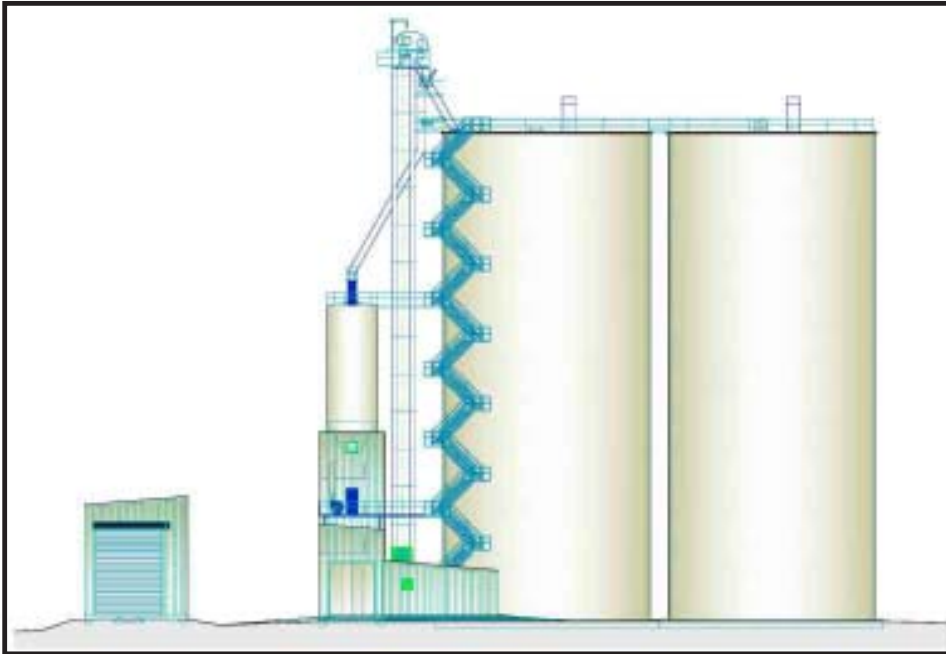
Expansions at the **Horizon Milling** flourmill in Ogden, Utah, are nearing completion on their “B” mill. Todd & Sargent work scope includes new flour milling equipment and modifications to the wheat silos, elevator headhouse, cleaning house, bottom reclaim system, tempering bin tower, roller mills and bin deck.

Buhler-supplied milling equipment has been received and installation is being done by Todd & Sargent. This new milling equipment will add a capacity of 5,300 CWT per day at this new “B” Mill.

Todd & Sargent crews at the site include Superintendents Randy Durby, Tim Lindemann and Robby Shell, General Foremen Epifanio Gudino and Robbie Selhorst; Foreman James Stewart and Leadmen Juan Manuel Lopez-Perez, Mauro Gudino, David Ramirez, Faustino Miranda, Shelly McIlroy, Ricardo Enriquez and Steve Johnson.



**Bunge North America
Rose Hill, North Carolina**



Bunge North America has awarded Todd & Sargent the contract to construct a rail to truck transloading soybean meal facility in Rose Hill, North Carolina. This project will incorporate two 5,000 ton capacity soybean meal silos, with Laidig unloaders. The facility will also incorporate rail receiving for unit trains (shown above on left) and a high speed truck loadout system with overhead loadout bin and platform scale (shown above in center). Todd & Sargent's design/engineering group has been working on the Phase III Engineering of this project this past fall.



Construction is scheduled to begin in January of 2010. Todd & Sargent Superintendent Randy Durby and crew will be working on this project. Todd & Sargent is very excited to be working with the entire Bunge North America team.

Pictured are two soybean meal silos which will be similar to the ones that Todd & Sargent has designed, engineered and will construct for Bunge North America in Rose Hill, North Carolina.



Jerry Murphy
CFO



*Current Todd & Sargent
Jobsite Secretaries:*

*Proctor & Gamble Pet
Care
Aurora, Nebraska
Rhiannon Tessum*

*Siemer Milling
Hopkinsville, Kentucky
Cindy Peter*

*Sanderson Farms
Kinston, North Carolina
Robbi Walters*



Field Promotions

*Congratulations to the
following Todd & Sargent
field employees on their
recent promotions:*

*General Foreman
Robbie Selhorst*

*Leadmen:
Shelly McIlroy
Glenn Houston
Ricardo Enriquez
Jackie Houston
Francisco Fehr*



Siemer Milling Hopkinsville, Kentucky



*Congratulations to **Paul Edes** (T&S Field) and his wife Rachel on the birth of their son, Quincy, born on May 26, 2009.*

*Congratulations to **Josh Schneider** (T&S Engineering) and his wife Whitney on the birth of their daughter, Olivia Cole, born on August 8, 2009. She joins a brother Owen, age 3.*



Siemer Milling's slip took place this past summer for their 5,000 CWT Line "C" mill addition at their existing mill in Hopkinsville, Kentucky. This new Line "C" will have the capacity to produce 5,000 CWT of flour per day. The slipformed flour mill is 72' wide x 93' long x 92' high with a loadout core. This new structure incorporates wheat bins, tempering bins and flour bins. The truck loadout system consists of six 100 ton capacity steel tanks mounted on loadcells.

Superintendents Darrel Bobzien and Dave Randol; General Foreman Epifanio Gudino; Foremen Lyle Sondgeroth and Rick Dorrel; Leadmen Monica Titmus, Jose Rojas-Tellez, Dana Black, Juan Lopez-Perez and David Ramirez and crews are in the process of installing mill equipment.

Siemer Milling is a family and employee owned company with flour mills in Teutopolis, Illinois, and Hopkinsville, Kentucky. Siemer Milling Company's primary product is wheat flour milled to different specifications for the making of such foods as cookies, crackers, cakes, pretzels, batters, breadings, bread and biscuits.



Todd & Sargent's Jesse Perez and Ryan Zuck along with SCA employees John Patchett and Roger Phillips are installing the roll stand motor mounts at the Hopkinsville facility.

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Todd & Sargent's 35th Annual Company Picnic

The 35th Annual Sargent Group Company Picnic was held on Saturday, August 1, 2009, at the Inis Grove Park in Ames for all employees and their families. The day included a catered lunch of pork loin sandwiches, baked beans, pasta salad and dessert from The Country House Restaurant of Colo. Games of Musical Chairs, Cake Walk and Sack Races were played. Door prizes were handed out which were donated from many of Todd & Sargent's vendors and Ames area businesses. Thanks to all who attended, and we hope you had a great time.



Congratulations to **Nick Welter** (Design Development) and **Leslie Custer** who were married on July 17, 2009.

Congratulations to **Everett Shaw** (Safety Manager) and **Dalene Illingworth** who were married on August 29, 2009.

Best Wishes to All of You!



Congratulations to the following couples on their recent engagements

Ryan Rock (T&S Sales) and **Andrea Steele** - April 24, 2010.

Kyle Greenwood (T&S Engineering) and **Megan Hokel** - August 7, 2010.

Many thanks to those listed below who donated cash and/or prizes which made our 2009 Company Picnic a great success.

Airgas
Airlanco
Ambassador Steel
CECO Building Systems
Country Inn & Suites
Happy Joe's Pizza
Holmes Murphy
Interstates Companies
Jewell Golf & Country Club
Sargent Metal Fabricating
Trabue Industrial Systems
Walsh Door & Hardware Co.

Baldwin Supply Company
Chief Industries
Fabtech
Hilton Garden Inn
Industrial Fabrication Services
InterSystems
Miller Mechanical Specialties, Inc.
Scanada International, Inc.
W. D. Patterson Company



Columbia Farms Comer, Georgia



Todd & Sargent is pleased to announce feed production has started at the new 8,000 ton per week feedmill for **Columbia Farms** in Comer, Georgia. This facility is capable of receiving unit trains of corn at 45,000 BPH and softstocks by train or truck at 400 TPH. Grain storage includes eight bins with a usable capacity of 700,000 bushels. Total ingredient storage in the mill tower of 3,636 tons is included in a 23 bin arrangement. Batching rated at 160 TPH features 6-ton and 4-ton major scales, a 1-ton minor scale and a 20-bin micro system feeding an 8-ton "twin shaft" Scott mixer. Mixed product is transferred into four 150 ton mash bins to feed the two 60 TPH pelleting lines. Each line consists of a CPM 7936-12 pellet mill, Geelen 42x38 counterflow cooler and an APEC Mistcoater Liquid/Enzyme Applicator. Finished mash or pellets can be distributed to loadout. The loadout incorporates 16 bins with a total storage of 3126 tons and a Tom-Cin Weigh Lorrey System to fill delivery trucks.



Todd & Sargent would like to thank Electric Systems, Inc., Beta Raven, Atlanta Structural, Berkel Piling, Knutson Brothers Mechanical, Anderson Metal Buildings and Hurst Boiler for a safe and successful project.

Congratulations to Superintendent Dennis Taggart, General Foreman Dale Mittlieder, Foreman Eliseo Gudino-Maqueda and crews for on-time completion of this project.



Clint D. Steele
Vice-president
Marketing

2010 Trade Shows

Please stop by and visit us at the following trade shows where Todd & Sargent will be exhibiting.

January 27 - 29, 2010
International Poultry Expo
Booth #519
Atlanta, Georgia

February 21 - 23, 2010
GEAPS Exchange 2010
(Grain Elevator & Processing Society)
Booth #720
Wichita, Kansas

April 19 - 23, 2010
IAOM (International Association of Operative Millers)
Booth #802
Las Vegas, Nevada

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