

Columbia Farms Comer, Georgia



“Can Do” Review



Construction continues at the new **Columbia Farms** poultry feedmill in Comer, Georgia, in preparation for a late summer 2009 startup. Crews are in the final stages of equipment installation, running dust system ductwork and beginning office finishes. Atlanta Structural Concrete has erected the precast concrete Receiving Building and Warehouse. Crews from Electric Systems Inc. are closely following with control and power wiring. The Beta Raven Control panels have arrived for installation. Knutson Brothers is on site to run the piping and complete mechanical by July. Hurst Boiler has installed both the wood burning and fuel oil fired backup boilers. Anderson Metal Building Erectors has completed the Boiler Building.

Todd and Sargent Superintendent Dennis Taggart; General Foreman Dale Mittlieder; Foremen Tony Tessum, James Beck, Rick Dorrel, Gonzalo Santiago-Gomez, Rosendo Ponce-Lopez; Leadmen Eliseo Gudino, Jose Rojas-Tellez, Dana Black, Ma del Rosario Renteria-Garcia and crews are finishing this project.

Columbia farms is a subsidiary of the family-owned company, House of Raeford, whose fully integrated facilities cover every aspect of the poultry industry – from specialized breeding to the production of raw, processed and fully cooked chickens and turkeys for retail and food service customers. The world's most complete line of poultry products is made possible by House of Raeford's unique combination of operations, which now encompasses eight facilities in North Carolina, South Carolina, Georgia, Louisiana and Michigan.



Lee M. Sargent
Chairman of the Board
& C.E.O.

TODD & SARGENT BOARD OF DIRECTORS ADD NEW MEMBERS

Todd & Sargent would like to announce the addition of three new board members to the Todd & Sargent Board of Directors. The Board will now include **Marvin Walter**, a prominent Ames businessman; **John Burns**, Burns Law Firm, Omaha, Nebraska; and **Jonathan Sargent** with the Global Banking Group at Merrill Lynch in Chicago. They join current members Lee M. Sargent, Philip B. Sargent, Dan Sargent, Wm. H. Bokhoven and Jerry Murphy.

Todd & Sargent's Board of Directors help management develop business plans, policy objectives, and business strategy. They help management set the direction for growth and provide valuable insights from a different perspective and knowledge base. Directors monitor financial performance and the success of the company's products, services and strategy. They are a group of professionals who bring skills, experience and diversity to the company.



Wm. H. Bokhoven
President



Marvin J. Walter



John M. Burns



Jonathan Sargent

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WHAT'S BUILDING...



Soy Innovations - Indianola, Iowa

Todd & Sargent has completed the contract with **Harvest Innovations** of Huxley, Iowa, for the engineering and renovations at their Soy Innovations Facility in Indianola, Iowa. Todd & Sargent crews, led by Superintendent Robby Shell, performed the installation of a new grinding and pulverizing line which fed the new bulk bag system and small bagging line by way of conveyors. Structural support tower and hanging systems were involved in the support of the new systems along with access equipment catwalks.

Harvest Innovations is an innovative leader in the manufacture of all natural soy-based food ingredients. Soy Innovations' main product lines include soy flour, textured soy proteins and soy-cereal combinations.

Todd & Sargent's Mission Statement

"Todd & Sargent, Inc. is in business to serve the engineering and construction needs of our clients to help ensure their continued growth and success."



Philip B. Sargent
Executive
Vice-president

Siemer Milling Company Hopkinsville, Kentucky



Siemer Milling Company of Teutopolis, Illinois, has awarded Todd & Sargent the contract for a 5,000 CWT Line "C" mill addition at their existing mill in Hopkinsville, Kentucky. This new Line "C" will have the capacity to produce 5,000 CWT of flour per day. The slipformed flour mill will be 72' wide x 93' long x 92' high, with a loadout core. This new structure will incorporate wheat bins, tempering bins and fourteen (14) slipform flour bins. Truck loadout systems consist of six 100 ton capacity steel tanks mounted on loadcells.

The main slab has been poured and crews are building forms to prepare for a June slip date. Superintendents Darrel Bobzien, Dave Randol; Foremen Courtney Konstanz, Lyle Sondgeroth; Leadman Monica Titmus and crews are working on this project.

Siemer Milling is a family and employee owned company with flour mills in Teutopolis, Illinois, and Hopkinsville, Kentucky. Siemer Milling Company's primary product is wheat flour milled to

d i f f e r e n t
specifications for
the making of such
foods as cookies,
crackers, cakes,
pretzels, batters,
breadings, bread
and biscuits.



Paul J. Sondgeroth
Vice-president
Operations



Arthur L. Jenison
Operations
Vice-president



Jerry Murphy
CFO



Congratulations to **Nicole Sondgeroth**, daughter of Paul (VP Operations) & Carol Sondgeroth, and Casey Brown who were married on September 1, 2008

Congratulations to **Andrea Sondgeroth**, daughter of Paul (VP Operations) & Carol Sondgeroth, and Jeff Schulte who were married on September 26, 2008

Congratulations to **Jesse Futrell** (T&S Field) and Tiffany Gultice who were married on April 26, 2009

Congratulations to **Lindsay Sargent** (daughter of Susan & Philip Sargent, Executive Vice President) and Dan Abt who were married on May 16, 2009, in Key West, Florida.

Congratulations to **Tony Tessum** (T&S Foreman) and **Rhiannon Snider** (T&S Field Secretary) who were married on June 6, 2009.

Best wishes to all of you!

Blackhawk Biofuels Danville, Illinois



At the **Blackhawk Biofuels** facility in Danville, Illinois, Todd & Sargent crews have completed upgrades to allow the plant to produce biodiesel from multiple feedstocks. The upgrades were engineered and constructed by Todd & Sargent, acting as Renewable Energy Group's (REG) construction partner. Blackhawk Biofuels is an LLC group located in northern Illinois. Construction was completed on schedule.

Upgraded features include a free fatty acid pretreatment process, truck feedstock receiving, cold filtration process to enhance product quality, one 300,000 gallon crude fat storage tank, one 375,000 gallon finished biodiesel tank, a diesel fuel additive system and a waste water decant system. The upgrade will also consist of complete plant automation with electrical and mechanical installation for added systems. Superintendents Randy Hullinger and Tim Lindemann worked on this project.



Aurora Coop - Aurora, Nebraska



Todd & Sargent Anniversaries

May

Paul Noelck – 33 years
Rick Knoll – 24 years
Everett Shaw – 23 years
Dean Petersen – 15 years
Mike Evans – 14 years
**Epifanio Gudino –
14 years**
**Craig Sondgeroth –
6 years**
Brad Heitland – 4 years
Mark Schemmel – 3 years
Veronica Peralta – 3 years
Rhiannon Snider – 3 years
Martin Salinas – 1 year

June

**Darrel Bobzien –
38 years**
Russ Long – 37 years
Bill Bokhoven – 21 years
**Stephanie Taylor –
15 years**
**Doris Wheelock –
11 years**
Josh Lewis – 7 years
Josh Schneider – 7 years
**Roberto Ramirez –
7 years**
Gerardo Matus – 6 years
**Jose Felipe Ponce –
6 years**
Rosendo Ponce – 6 years
Esteban Ponce – 6 years
**J. Alberto Renteria –
6 years**
Martin Renteria – 6 years
Celso Renteria – 6 years
**Gonzalo Santiago –
6 years**
Ricardo Vega – 6 years
**Juan Gudino Maqueda –
6 years**
Feliciano Ponce – 6 years
Ryan Rock – 4 years
Steven Johnson – 2 years
Jesse Perez – 2 years
**Jesus Gonzalez-Rivera –
2 years**

Todd & Sargent is once again working at the **Aurora Coop** in Aurora, Nebraska. In 2007 Todd & Sargent designed, engineered and constructed the corn handling facility which routes corn to Aventine Ethanol. Superintendent Robby Shell, General Foreman Bill Schoba, Leadman Jon George and crews are now in the process of installing two (2) 30,000 BPH Intersystems gravity screeners for a total rail loadout screening capacity of 60,000 BPH. The project includes an incoming grain scalping system and a 5,000 bushel Columbian Tech Tank screenings storage system. This project will assist Aurora Coop in meeting their unit train loading specifications for both soybeans and whole corn.



*The scalper
that crews will
be installing
at Aurora
Coop.*



Horizon Milling - Ogden, Utah



Todd & Sargent
Anniversaries continued...

July

- Pat Taggart - 26 years**
- Jim Marshek - 24 years**
- Dale Mittlieder - 23 years**
- Robby Shell - 23 years**
- Vickie Ayers - 21 years**
- Scott Tessum - 20 years**
- Russ Shady - 18 years**
- Francisco Garcia - 5 years**
- David Ramirez - 5 years**
- James Stewart - 4 years**
- Rigoberto Arriaga - 2 years**

August

- Randy Durby - 34 years**
- Mike Baumhover - 33 years**
- Scott Schoba - 13 years**
- Edgar Rojas - 6 years**
- Madel Rosario Renteria - 5 years**
- Kyle Greenwood - 4 years**
- Pablo Rodriguez - 2 years**
- Jorge Salazar-Garcia - 2 years**
- Ricky Franklin - 1 year**



Construction and installation of new equipment at the **Horizon Milling** Ogden, Utah, facility is underway. This new B Mill will add capacity of 5,300 CWT per day. Superintendents Randy Durby and Tim Lindemann; General Foreman Epifanio Gudino; Foremen James Stewart, Robin Selhorst; Leadmen Juan Lopez, Mauro Gudino, David Ramirez, Faustino Miranda, Steven Johnson and crews are in the process of fabricating and installing modifications to Horizon's existing flourmill. Crews are preparing the mill for the installation of Buhler supplied milling equipment scheduled to arrive late spring. The project is scheduled for completion in late summer. Todd & Sargent is excited to be working with Horizon Milling and Buhler on another challenging project.



Todd & Sargent Leadmen Steve Johnson and Juan Manual Lopez are in the process of installing equipment at the Horizon Milling facility.

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**Columbia Farms
Comer, Georgia**



The new poultry feedmill for **Columbia Farms** in Comer, Georgia, features a 160 TPH batching system. Twenty-three ingredient bins deliver product via individual feeder screws to three scale hoppers. A 6-ton major scale #1 is dedicated to the weighing of corn, a 4-ton major scale #2 is dedicated to soybean meal and soft stocks and a 1-ton minor scale is dedicated to minerals.

The batching system also incorporates a 20 bin micro ingredient system and an 8-ton “twin ribbon” Scott mixer operating on a 3 minute cycle, to manufacture twenty 8-ton batches per hour. The batching and total mill automation is provided by Beta Raven. The electrical installation is provided by Electric Systems, Inc.



*Congratulations to **Robby Shell** (T&S Superintendent) on the birth of his granddaughter, **Lucy May Shell**, born **May 15, 2009**.*

*Congratulations to **Nicole Keen** (T&S Tisdale Secretary) on the birth of her son, **Tyler**, born **May 17, 2009**.*

**Iams Company
Aurora, Nebraska**



The **Iams Company** has awarded Todd & Sargent a purchase order to provide engineering services to define the design requirements to improve their Grain Grinding System Aspiration and Conveyance at their Aurora, Nebraska, facility.



Todd & Sargent is pleased to be working with the Iams Company again.

Current Todd & Sargent Jobsite Secretaries:

*Parrish & Heimbecker Tisdale, Saskatchewan
Nicole Parker*

*Columbia Farms
Comer, Georgia
Rhiannon Snider*

*Siemer Milling
Hopkinsville, Kentucky
Cindy Peter*

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**Parrish & Heimbecker
Tisdale, Saskatchewan, Canada**



Clint D. Steele
Vice-president
Marketing



The new inland grain terminal at the **Parrish & Heimbecker, Ltd.** facility in Tisdale, Saskatchewan, was slipped the week of April 20, 2009. The silo roof and the receiving basement for the 110' long "dump-thru" truck scale have both been poured. Erection of the pre-engineered metal buildings will begin in two weeks. All equipment has been set for the flat storage fill and reclaim systems as well as the first phase of the steel bins fill system. Structural steel towers have been assembled and set for rail loadout and top silo distribution equipment. The elevator will have 340,000 bushels of storage in 20 bins, a truck receiving and shipping system, a two-track rail loadout, cleaner and facility dust handling systems, and PEMB for the Receiving, Control, and MCC Building; Cleaning Enclosure; and Rail Loadout Booth.

This project began on September 2, 2008, with substantial completion scheduled for October 2009. Superintendent Scott Tessum, General Foreman Russ Shady, Foreman Dwight Teal, Leadman Jason Samletki and crews are working at this facility.

Parrish & Heimbecker, Ltd., has approximately 1,200 employees across Canada and the northern U.S. and operates a variety of subsidiary companies covering all aspects of the agricultural field.

Todd & Sargent crews are setting the 24-duct dual distributor and top structural tower at the Parrish & Heimbecker facility in Tisdale, Saskatchewan.



The "CanDo" Review is a publication of The Sargent Group.
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