Sanderson Farms of Laurel, Mississippi has awarded Todd & Sargent the contract to engineer and construct their new poultry feedmill in Oakwood, Texas. Sanderson Farms is the third largest fully integrated poultry producer in the United States. This new mill will feature the following:

**Two Receiving Systems**
- Rail receiving rated at 45,000 BPH
- Truck receiving rated at 14,000 CFH/280 TPH

**Ingredient Storage Bins**
- 19 ingredient bins to mixer - 3,900 tons
- 4 pellet mill surge bins - 290 tons
- 22 bulk loadout bins - 3,000 tons (dual driveways)

**Whole Grain Storage** - 600,000 bushel capacity

**Soybean Meal Storage** - 8,400 tons

**Batching** - 216 TPH capacity
- One 12-ton mixer
- One 20-bin micro ingredient system

**Pelleting** - 180 TPH
- Two pellet lines each providing 90 TPH
- Two pellet mills, each with dual conditioners, horizontal coolers, and a crumbler.

**Support Systems**
- Complete electrical, plant automation, and mechanical installation

This will be the sixth feedmill that Todd & Sargent has built for Sanderson Farms. Other facilities are in McComb, Mississippi; Adel, Georgia; Collins, Mississippi; Easterly, Texas; and Kinston, North Carolina. Dennis Taggart is the Superintendent on this project.
WHAT’S BUILDING...
ADM Milling - Beech Grove, Indiana

The construction continues on the mill expansion for ADM Milling in Beech Grove, Indiana. When the expansion project is complete, production will increase by 8,400 CWT per day. Currently crews are working to finish up the installation of Buhler milling equipment. The Buhler equipment will feature the latest technology for automation and process controls to ensure high-quality products. The expansion will also allow the Beech Grove facility to produce multiple products, ranging from spring to winter hard and soft wheat blends.

Todd & Sargent crews include Superintendent Scott Tessum; General Foreman Ricardo Roque, Jr.; Foremen Luis Andrade-Daza, Jesse Granado, Jr., Thomas Alexander, Gavino Quintero-Ochoa, and William Raymundo-Rodriquez; and Leadmen Faustino Miranda-Sanchez, Jose Reyes, Victor Chavez, Israel Munoz-Roche, Co-Lead Daniel Morton, and Bernabe Rodriguez-Hernandez.

Parrish & Heimbecker
Hanover Junction - Biggar, Saskatchewan

The Parrish & Heimbecker new inland grain terminal slip took place on October 7, 2013, near Biggar, Saskatchewan. This concrete workhouse will have a capacity of 343,000 bushels with 20,000 BPH truck receiving, 40,000 BPH rail loadout, a roof-mounted rotary cleaner system and a manlift. There will also be pre-engineered metal buildings for the receiving and facility office, dust handling systems, and considerations for a future drying system.

Superintendent Russ Shady, Foremen Dwight Teale and Levi Joanette, Leadmen Mike Rogers and Travis Musselman, and crews are currently working on fabricating the top equipment tower, installing receiving and reclaim conveyors, and installing sandfill for bin-bottom hoppers. This complex is intended to provide grain marketing and handling services, agronomic advice and inputs, and other services including condominium storage.

Our deepest sympathy goes out to Pete Clausen, T&S Engineering Drafting Leader, and his wife, Tanya, on the loss of his mother, Peggy Lea Clausen, of Colo, Iowa, on October 29, 2013.

Lee M. Sargent
Chairman of the Board & CEO

Wm. H. Bokhoven
President

Todd & Sargent
Management Changes

Effective January 1, 2014, three organizational management changes were put into place:

-- Jon Sargent
Executive Vice President

-- Phil Sargent
Senior Vice President

-- Bryan Coussens
Vice President Engineering
At Agrex, Inc. in Laurel, Nebraska, construction is well underway on the new 2.7 million bushel shuttle train loading facility. Crews started the annex slips on September 18, 2013 consisting of two 500,000 bushel concrete silos. The slip for the 715,000 bushel concrete workhouse, was finished on November 23, 2013. This project includes two 30,000 BPH truck receiving pits, a third auxiliary truck/rail unload pit, inbound and outbound truck scales, a 7,000 BPH tower dryer, and an 80,000 BPH rail loadout system with a 20,000 bushel upper garner enclosed in a concrete shipping core.

Crews are currently working on forming/pouring the workhouse roof, fabricating the top equipment tower, and pouring the truck receiving foundations. Installation has also begun on the ground pile equipment and supports.

Todd & Sargent Superintendent Darrel Bobzien, General Foreman Diego Avitia, Foremen Mauro Gudino and Luis Fuentes-Romero, Leadman Clifton One Horn, and crews along with Project Coordinator Andrew Hovey are working at this Laurel, Nebraska, facility.

Whitewater Mill, LLC - West Harrison, Indiana

Whitewater Mill LLC awarded an engineering and construction contract to Todd & Sargent to construct a new wheat milling facility in West Harrison, Indiana. Whitewater Mill LLC is a joint venture between Siemer Milling Co. and Hy. Nagel & Son. The facility, which is expected to be operational by Spring 2015, will allow the company to produce 700 tons of wheat-based products daily. Whitewater Mill will produce flours, flour co-products, wheat germ and bran for snack and dessert foods, baking mixes, biscuits, batters and b breadings.

Todd & Sargent General Foreman Richard Schnelker and crews are currently completing piling and have started underground construction. Slips for the storage silos and flour mill will be completed during the last half of April, 2014.
Work continues at the Superior East II, LLC new shuttle train loading facility in Superior, Nebraska. The facility incorporates a 1,325,000 bushel slipformed grain elevator, two 20,000 BPH truck receiving systems, an 80,000 BPH rail loadout system with bulkweigher, a 7,000 BPH dryer system, and a 2,200,000 bushel grain pile system.

Todd & Sargent Superintendent Robby Shell, Foremen Sam Ramos, Sr. and John Depe, Leadman Edgar Avitia-Molina, and crews are currently pouring the main slab (as shown above) and looking forward to a spring slip date. The facility is scheduled to be operational in the Fall of 2014.

Superior East II, LLC is a joint venture between Aurora Cooperative of Aurora, Nebraska, and CHS of St. Paul, Minnesota.

Miller Milling
Winchester, Virginia

Crews at the Miller Milling Company facility in Winchester, Virginia, have poured the main slab for the new 800,000 bushel wheat storage and high speed rail receiving expansion. The slip for these silos is scheduled to take place in April. Todd & Sargent just recently finished up work on the flourmill expansion inside of this facility which added 7,500 CWT of hard wheat milling capacity.

Crews include Todd & Sargent Superintendent Randy Durby, Foreman Tommy West and Leadmen Michael Dellinger and Juan Lamas.
Construction at Horizon Milling’s Saginaw, Texas, facility is nearing completion. The Buhler flour milling equipment and the cleaning house equipment have been installed. Millwright crews are finishing up on spouting, pneumatic transfer lines, and aspiration systems.

Todd & Sargent crews include Superintendent James Beck; General Foremen Dale Mittlieder and Lyle Sondgeroth; Foremen Eduardo Alamillo, Patricio Dominguez-Rosas, and Eric Gay; and Leadman Chanel Ortiz-Ramirez.

Seaboard Foods - Leoti, Kansas

Todd & Sargent Foreman Dana Black, Leadman Reynaldo Velasquez, and crews recently mobilized at the Seaboard Foods feedmill in Leoti, Kansas, to begin upgrades and renovations to the mill which will increase pellet feed production. This will be done by adding a third 40 TPH Mill Tech hammermill system, installing a new Hayes & Stolz 8 ton twin shaft mixer, Hayes & Stolz bucket elevators, a 4-bin tote system by Beta Raven, a Beta 20 bin “Hi-Speed” micro ingredient system, a 50 TPH Andritz/UMT pellet mill, a Geelen counterflow cooler, a new 400 HP boiler and related piping by Knutson Brothers, and Intersystems truck loading weigh lorries. The electrical design and installation will be by Interstates Electric, and the control system upgrades by Beta Raven.

2013 UNITED WAY

During the United Way of Story County’s annual campaign celebration on December 12, 2013, Todd & Sargent was awarded with a Live United Campaign Award. These awards are given to businesses that have met one or more of the following criteria: consistent, significant campaign contributions; new and significant campaign effort; special efforts to make the overall campaign successful.
Construction continues at the new **CHS Inc./Grainland Cooperative** shuttle train loading facility in Holyoke, Colorado. This project includes a 1,400,000 bushel slipformed workhouse consisting of eight silos with Luft Kanal systems. The receiving system includes two truck receiving systems rated at 20,000 BPH each, feeding dual 20,000 BPH top fill distribution conveyors. The rail shipping system includes a slipformed rail loadout core which houses an 80,000 BPH bulkweigher.

The slip took place in October 2013 and crews are now busy installing equipment. Todd & Sargent crews include Superintendent Randy Hullinger; Foreman Efrain Perez-Escobar, and Leadmen Jesus Mendiola, Luis Rojas-Tellez and Joaquin Domínguez-Monroy.

**Cargill, Inc. - Reserve, Louisiana**

Construction continues at the new **Cargill, Inc.** shipping bins addition in Reserve, Louisiana. The first six slipformed shipping bins were slipped the week of July 29, 2013. The second six silos were slipped October 14, 2013.

Todd & Sargent crews include Superintendents Dave Randol and Ralph Shank; General Foremen Jorge Ugalde-Uribe and James Stewart; Foremen Eliseo Gudino-Maqueda, Rick Dorrel and Jesus Garcia; and Leadmen Fidel Gudino, David Ramirez and Jose Ortiz-Benabe.
Congratulations to Pete Clausen (Engineering) and wife Tanya on the birth of their son, Giovanni Wayne, born December 5, 2013, in Des Moines, Iowa.

Congratulations to Rick Knoll (Engineering) and wife Margie on the birth of their granddaughter, Bennett Rose Lewis, born on October 12, 2013, to Brad & Jackie Lewis of Johnston, Iowa.

Congratulations to Robby Shell (Field Superintendent) on the birth of his granddaughter, Liberty Shell, born on October 17, 2013, to Nick and Jami Shell of Farmersville, Ohio.

Congratulations to Scott Tessum (Field Superintendent) and wife Lisa on the birth of their granddaughter, Charlotte Gene Tessum, born on November 11, 2013, to Tony & Rhiannon Tessum of Ankeny, Iowa. Charlotte joins her big sister Zoey.

Congratulations to Jeff Moyer (Engineering) and wife Chance on the birth of their granddaughter, Brooklyn Hanson, born on January 5, 2014, to James and Auburn Hanson of Marshalltown, Iowa.

Congratulations to Bill Bokhoven (President) and wife Sue on the birth of their grandson, Blake Eric Bokhoven, born on January 6, 2014 to Eric and Erin Bokhoven of San Diego, California. Blake joins his big brother Logan.

Todd & Sargent would like to congratulate Alex Sime, Carly Knoll, Grant Simmons and Daniel Griffen for being selected as the winners of the 17th Annual Todd & Sargent Scholarships. All scholarship applicants are children of full-time Todd & Sargent employees who are enrolled in an institution of higher education. The winners are selected in a random drawing and receive a check for $500 to use at their discretion for their educational needs. The scholarships are Todd & Sargent’s way of promoting and helping children of their employees with their educational opportunities. Congratulations to all!

Alex Sime is the daughter of Michelle Sime and stepdaughter of Scott Schoba. Michelle is a Payroll Specialist for Todd & Sargent and Scott is a General Foreman at the Todd & Sargent Warehouse. Alex is attending Iowa State University in Ames, Iowa, and is majoring in English.

Carly Knoll is the daughter of Rick and Margie Knoll. Rick is a Drafting Leader for the Todd & Sargent Engineering Department. Carly is attending Des Moines Area Community College in Boone, Iowa, and plans to be a Dental Hygienist.

Grant Simmons is the son of Cathy and Gavin Simmons. Cathy is a Designer for the Todd & Sargent Design Development Department. Grant is attending Drake University in Des Moines, Iowa, majoring in Music Education.

Daniel Griffen is the stepson of Cora Griffen and son of Scott Griffen. Cora is an Assistant Project Manager for the Todd & Sargent Operations Department. Daniel is attending Iowa State University in Ames, Iowa, majoring in Computer Engineering.

Lt. Eric Bokhoven Returns from Afghanistan

Todd & Sargent would like to thank Lt. Eric Bokhoven for his recent tour of duty in Afghanistan. Eric was deployed in May 2013 and was reunited with his wife, Erin, and son, Logan, in November 2013. This was Eric’s second deployment to Afghanistan where he served as a Navy Explosive Ordnance Disposal Technician. Eric and his family live in San Diego, California. He is the son of Bill (Todd & Sargent President) and Sue Bokhoven. Thank you to all those who serve to protect our Freedom.
Todd & Sargent was awarded the contract from **Cobb-Vantress, Inc.** to design, engineer, and construct their new poultry feedmill in Albany, Kentucky. This new facility will supply Cobb’s operations in both Kentucky and Tennessee. The mill is designed to produce 3,200 tons per 80-hour week of poultry feed. Additional mill features include a 30 TPH Mill Technology hammermill system, 3-ton Hayes & Stolz twin-shaft mixer, and a 40 TPH CPM pellet mill complete with conditioner, press feeders and hygieniser. Pelleting equipment also includes a Geelen countercflow cooler, CPM crumbler, Cleaver Brooks boiler, and Apec fats coater. Construction began in October 2013. The receiving tunnel and truck scale have been poured. The slip forms and upper and lower decks have been set in preparation for the mill slip scheduled for the week of January 27, 2014.

Todd & Sargent crews include General Foreman Epifanio Gudino; Foreman Ismael Acosta-Martinez, and Leadmen Juan Manuel Lopez-Perez and Nathan Gudino. This project is scheduled for completion in Fall 2014.

**Todd & Sargent’s Mission Statement**

“Todd & Sargent, Inc. is in business to serve the engineering and construction needs of our clients to help ensure their continued growth and success.”