ADM Milling - Beech Grove, Indiana

Construction continues at the ADM Milling flourmill expansion in Beech Grove, Indiana. This expansion will increase production by 8,400 CWT per day and includes the following:

A. Slipformed concrete mill building:
   • Pre-cleaning area with two tempering bins.
   • Mill process area with six (6) reinforced concrete floors.
   • Finished flour bin area.
   • Loadout core to support steel flour loadout bins.
B. MCC & Control rooms adjacent to mill process area.
C. Freight-lift in a slipformed shaftway and two slipformed stairway enclosures.
D. Kalwall panels incorporated in mill wall.
E. Installation of all Buhler process equipment for cleaning, tempering, milling, and finished flour handling.
F. Setting conveyance equipment from finished flour area to existing rail loadout.
G. A personnel access skywalk from mill process area to existing mill.
H. Setting whole grain and mill feed transfer conveyors and support bridge to interface with existing whole grain storage silos.
I. Mechanical installation of a fire sprinkler system, water piping, steam piping, compressed air and HVAC.

The new facility will incorporate new Buhler milling equipment and will feature the latest technology for automation and process controls to ensure high-quality products. The expansion will allow the Beech Grove facility to produce multiple products, ranging from spring and winter to hard and soft wheat blends.

Todd & Sargent crews include Superintendent Scott Tessum; Foremen Jesse Granado, Jr., Ricardo Roque, Jr., and Thomas Alexander; and Leadmen Luis Andrade-Daza, Faustino Miranda-Sanchez, Gavino Quintero-Ochoa, and Jose C. Reyes.
WHAT’S BUILDING...

CHS, Inc. - Grainland Cooperative
Holyoke, Colorado

Todd & Sargent crews mobilized in May to begin construction at the new CHS Inc./Grainland Cooperative shuttle train loading facility in Holyoke, Colorado. This project will include a 1,400,000 bushel slipformed workhouse of eight 42’ diameter bins with Luft Kanal systems. Receiving system includes two truck receiving legs rated at 20,000 BPH each, feeding dual 20,000 BPH top fill distribution conveyors. The rail shipping system includes a slipformed rail loadout core which houses an 80,000 BPH bulkweigher.

The below-grade concrete work under the grain storage silos is complete and the main slabs have been poured for the storage silos and shipping core. The slip is anticipated for early October 2013.

Todd & Sargent crews working at this facility include Superintendent Randy Hullinger; General Foreman Jim Stewart; Foreman Dana Black; Leadmen Luis F. Rojas-Tellez, Efrain Perez-Escobar, Jesus Mendiola, Ismael Acosta-Martinez and Reynaldo T. Velasquez.
Work continues on the new Inland Grain Terminal for Parrish & Heimbecker near Biggar, Saskatchewan. Superintendent Russ Shady, Foremen Dwight Teale and Levi Joanette and crews are working on the elevator main slab as shown above.

This project will include a 343,000 bushel slipform concrete workhouse with a manlift, 20,000 BPH truck receiving, 40,000 BPH rail loadout, and a roof-mounted rotary cleaner system. Also included are pre-engineered metal buildings for the receiving and facility office, dust handling systems, and considerations for a future drying system.

Parrish & Heimbecker is a private, family owned business, founded in 1909. It is involved in many aspects of agri-business including grain procurement and merchandising, milling, animal nutrition programs, poultry farming, and food processing.

Todd & Sargent has been awarded the contract to build a new shuttle train loading facility for Superior East II, LLC in Superior, Nebraska. Superior East II, LLC is a joint venture between Aurora Cooperative of Aurora, Nebraska, and CHS of St. Paul, Minnesota.

The facility incorporates a 1,325,000 bushel slipformed grain elevator, two 20,000 BPH truck receiving systems, an 80,000 BPH rail loadout system with bulkweigher, a 7,000 BPH dryer system, and a 2,200,000 bushel grain pile system.

Todd & Sargent Superintendent Robby Shell, Foreman John Deepe, and crews mobilized in August and are currently installing the auger cast piling (shown above). The facility is scheduled to be operational in the fall of 2014.

Miller Milling - Winchester, Virginia

Todd & Sargent is very happy to announce they have been awarded the contract with Miller Milling Company of Bloomington, Minnesota, to design, engineer and construct their new 800,000 bushel storage and high speed rail receiving facility to be constructed at Miller’s existing facility in Winchester, Virginia. Construction is scheduled to begin this fall and be completed by late 2014.
Construction continues for the new B-Mill project for King Milling Company at their facility in Lowell, Michigan. The slip for the mill took place during the week of March 12, 2013. This project is a 5,000 CWT flour mill which incorporates new Buhler milling equipment, slipformed wheat temper bins, steel flour tanks, and a truck loadout area. Crews are finishing equipment installation and building construction for start-up and commissioning this fall.

Todd & Sargent crews include Superintendent Randy Durby; General Foremen Epifanio Gudino and Diego Avitia; Foremen Eric Butler and Tom Werst; and Leadmen Juan Manuel Lopez-Perez, Nathan Gudino, Matt Prater and Michael Delinger.

Todd & Sargent's Mission Statement

“Todd & Sargent, Inc. is in business to serve the engineering and construction needs of our clients to help ensure their continued growth and success.”

T&S Anniversaries

September
Cathy Simmons – 20 years
Alex Kerrigan – 11 years
Pete Clausen – 9 years
Jon Sargent – 3 years
Ramon Quinones-Aponte – 3 years
Matt Palan – 2 years

October
Robert Clark – 25 years
Jeff Sternes – 19 years
Jerry Murphy – 13 years
Diego Avitia – 7 years
Rene Ramirez – 6 years
Efrain Perez-Escobar – 4 years
Jorge Ugalde-Uribe – 4 years
Severiano Yanez-Hernandez – 2 years
Monica Titmus – 1 year

November
Cora Griffen – 8 years
Reynaldo Velasquez – 3 years
John Pare – 1 year
Michael Dellinger – 1 year
Barb Durby – 1 year
Tom Werst – 1 year

December
Michelle Sime – 24 years
Bryan Coussens – 17 years
Luis Rojas-Tellez – 4 years
Hector Andujar-Rodriguez – 4 years
L. Christine DeCoske – 1 year
Edgar Gamez -1 year
Tom Poggenesee – 1 year
Clifton Bolden - 1 year
Horizon Milling - Saginaw, Texas

Construction at Horizon Milling’s Saginaw, Texas facility is progressing on the new 64’ wide x 90’ long x 7 story (106’) tall slipformed processing building which will incorporate new Buhler milling equipment. All the concrete has been poured, and equipment is being installed. A late fall start-up is anticipated.

This project also includes four tempering bins, four flour bins, two stairwells, a freight elevator, three MCC rooms, and a control room. In addition, the project will expand their flour storage space by 8,000 CWT, increase temper storage by 10,000 bushels, and add an additional storage bin for mill feed. Cleaning house equipment is also being upgraded.

Todd & Sargent crews include Superintendents Dennis Taggart and James Beck; General Foremen Dale Mittlieder and Lyle Sondgeroth; and Foremen Eduardo Alamillo, Patricio Dominguez-Rosas, and Eric Gay.

Cargill, Inc. - Reserve, Louisiana

The first six 42’ diameter by 72’ tall slipformed shipping bins at the Cargill, Inc. facility in Reserve, Louisiana, were slipped the week of July 29, 2013. The main slab for the second six silos was poured on August 21, and slipforms for the second six pack are currently being built. Crews are also getting the roof of the first six bins ready to pour.

This project will consist of twelve slipformed shipping bins with reinforced concrete pilasters and ring beams to support suspended steel cone hoppers. Todd & Sargent will also install numerous 100,000 BPH Hi-Roller belt conveyors and bridges to fill and reclaim the shipping bins.

Todd & Sargent crews include Superintendent Mike Taggart; General Foremen Jorge Ugalde-Uribe and James Stewart; Foremen Eliseo Gudino-Maqueda, Rick Dorrel, and Jesus Garcia; and Leadmen Fidel Gudino, David Ramirez, Federico Osomio, William Raymundo-Rodriquez and Victor Chavez.
Congratulations to Mike Baumhover (T&S Sales) and wife Sue on the birth of their grandson, Joel Frederick, born May 2, 2013, to Steve & Sharon Good of Iowa City. Joel joins sisters Elise and Leah.

Congratulations to Clint Steele (T&S Sales) and wife MaryKay on the birth of their grandsons and granddaughter, Jerry, Jackson, and Josephine. The triplets were born on August 8, 2013, to Matt & Angie Sherwood of Chamberlain, South Dakota.

Congratulations to Bill Bokhoven (T&S President) and wife Sue on the birth of their granddaughter, Kate Anna, born August 22, 2013, to Nicolas & Karla Bokhoven of Encinitas, California. Kate Anna joins a brother, Luke.

Seaboard Foods - Leoti, Kansas

Todd & Sargent has been awarded the contract to upgrade and renovate the Seaboard Foods feedmill in Leoti, Kansas. The new expansion will include increasing pellet feed production to 14,500 tons per week. This will be done by adding a third 40 TPH Mill Tech hammermill system, installing a new Hayes & Stolz 8 ton twin shaft mixer, a 4-bin tote system by Beta Raven, a Beta 20 bin “Hi-Speed” micro ingredient system, a 50 TPH Andritz/UMT pellet mill, a Geelen counterflow cooler, a new 400 HP boiler and related piping by Knutson Brothers, and Intersystems truck loading weigh lorries. The electrical design and installation will be by Interstates Electric and the control system upgrades by Beta Raven. Field construction for these upgrades and renovations will start in December 2013. Todd & Sargent constructed the original mill (pictured above) for Seaboard Foods in 1999.

EMPLOYEE SPOTLIGHT

Todd & Sargent would like to congratulate Gerald Luedtke, Design Development, on 26 years of service with Todd & Sargent. Gerald started with the company on January 12, 1987. Gerald and his wife, Ronda, live in Ogden, Iowa. They enjoy spending time with their daughter, son and their families. Gerald likes tinkering with different wood projects and enjoys gardening. Thank you for all your hard work, and congratulations on 26 years of service, Gerald!

Todd & Sargent would like to congratulate Mark Schemmel who is now a licensed Structural Engineer for the Todd & Sargent Engineering Department. Mark has been working at Todd & Sargent since May of 2006 as an Engineer-in-Training up until last month when he passed his Structural Engineering test. Way to go Mark! Only 41% of the nationwide test takers passed this recent engineering test.

Congratulations to Tejay Tessum and Josh Dowden who were married on June 14, 2013, in Pine Mountain, Georgia. Tejay is the daughter of Scott (T&S Superintendent) and Lisa Tessum.

Congratulations to Ainslie Ayers and Tim Siedschlag who were married on June 15, 2013, in Lincoln, Nebraska. Ainslie is the daughter of Vickie (T&S Sales) and Craig Ayers.
Construction is well underway on the new 2.7 million bushel BNSF shuttle train loading facility for Agrex, Inc. in Laurel, Nebraska. Agrex is a full service agricultural trading company and one of the top five major exporters of U.S. feed grains. The facility, rated at 80,000 bushels per hour, will be capable of loading 110-120 cars of corn and soybeans and provide local producers additional market access to the export markets in the Pacific Northwest, Mexico, and the Gulf, and to the domestic feed markets located in Texas and the southwest United States.

This facility includes a 715,000 bushel concrete workhouse with Luft Kanal unloaders, two 500,000 bushel concrete annex silos, and a 1,000,000 bushel LeMar grain pile. Also included are two 30,000 BPH truck receiving pits, a third auxiliary truck/rail unload pit, inbound and outbound truck scales, a 7,000 BPH tower dryer, and an 80,000 BPH rail loadout system with 20,000 bushel upper garner incorporated into concrete shipping core.

Todd & Sargent Superintendent Darrel Bobzien; Foremen Mauro Gudino and Luis Fuentes-Romero; Leadmen Monica Titmus, Sam Ramos, Sr., and Clifton One Horn; and crews are currently setting slipforms and preparing for October slips. Andrew Hovey is the Field Engineer at this site.